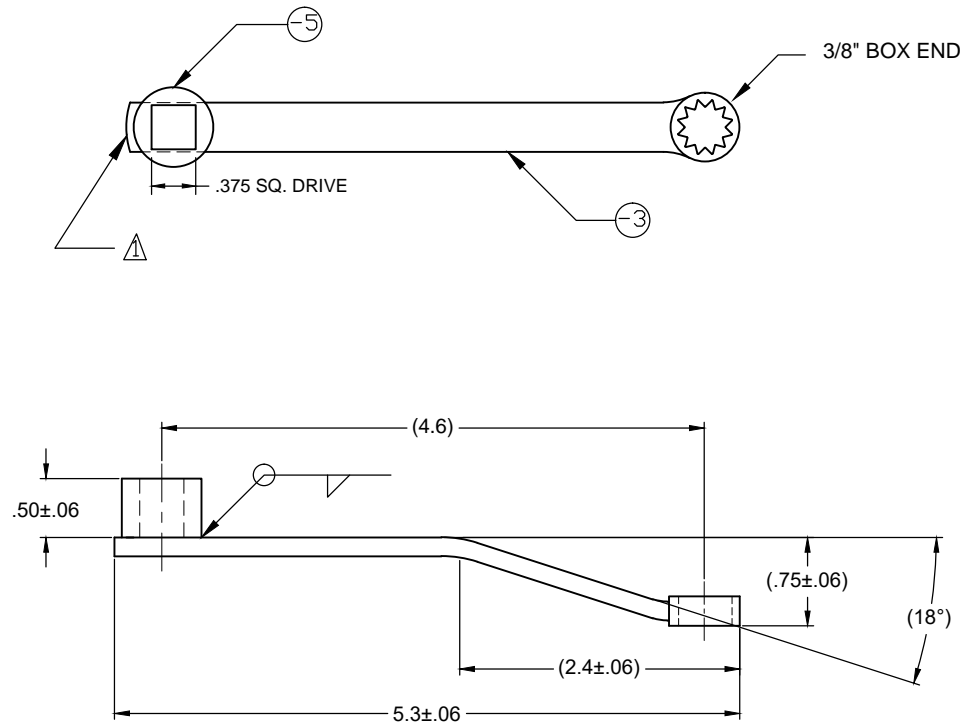


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CH'D REF. DIM FROM 5.75 TO 4.5, ADDED REF. DIM. 2.4 & 18" PER R.W.	11/28/11	RJC	RW
1	ADDED TOLERANCE $\pm .06$ TO .50, 5.3, 2.4 & .75 DIMS, CH'D OVERALL LENGTH FROM 5.2 & LENGTH BETWEEN CENTER OF WRENCH AND SOCKET FROM 4.5, CH'D TOOL NAME FROM WRENCH PER D.W.	3/14/12	RJC	DW



1 BELOW INFORMATION FOR OUTSIDE OPERATION

1. FORM WRENCH
2. WELD SOCKET TO REF. LENGTH
3. CUT EXCESS WRENCH & FINISH END

NOTE:

1. REMOVE WELD MARKS WITH WIRE WHEEL.
2. TOOL ALSO SOLD W/KIT RBT18561.

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS
	1		-1	1	WELDMENT		
	1		-3		WRENCH		3/8" 12pt. BOX END PROTO #212ASD (MSC #84504158)
	1		-5		SOCKET		3/8" DR. 9MM PROTO #5209M (MSC #70548573)
ASSY #							

<b>RED BARN MACHINE</b>	
TITLE T/R G/B TORQUE ADAPTER	
DWG NO. RBT18582	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX $\pm$ .005 .XX $\pm$ .01 .X $\pm$ .1	
FRACTIONS $\pm$ 1/32 ANGLES $\pm$ .5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 7-17-09
SHEET 1 of 1	

DRAWN BY: CLOUGH
APPROVED <i>D. Weil</i>
HEAT TREAT FINISH SPEC SEE NOTE
USED ON MODEL

Entered: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. \_\_\_\_\_

Route update only ☐

Job: _____  Part No. <u>RBT18582</u>	<b>DISPOSITION</b>  Rework <input checked="" type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/>	<b>DEPARTMENT/PROCESS</b>  <table style="width:100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Cross tube <input type="checkbox"/></td> <td>Eng. (Non-AW) <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input checked="" type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> </tr> <tr> <td></td> <td></td> <td></td> <td>Quality <input type="checkbox"/></td> </tr> </table>				Skid-tube <input type="checkbox"/>	Cross tube <input type="checkbox"/>	Eng. (Non-AW) <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input checked="" type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Supplier <input type="checkbox"/>				Quality <input type="checkbox"/>																												
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Date : 22.09.19	Sequence #:	QTY Affected :		MRB (QSI042) <i>SAD</i> 22.09.13																																													
<b>Description Work Order Deviation</b>		<b>Disposition</b>																																															
Drawing doesn't state to remove company markings/Engraving details on purchase part (Socket)		Acceptable remove up to maximum of 0.020 of material on socket to remove Socket details from supplier,		<b>Completed By</b>																																													
				<b>Lead hand / Supervisor</b>																																													
				<b>QC / QA Coordinator</b>																																													
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